#### Beginning in 2011 with the USEPA project

**Final Technical Report to USEPA** 

Contract EP-11-C-000197:

## Emergy research support for supply chains

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We started compiling emergy evaluations using data from Ecolnvent...

# ...and the open-source life cycle assessment software OpenLCA



## Data are downloaded from Open LCA....

## Directly into Excel spreadsheet.

	openLCA 1.7.2				
				Uranium	۹.
Puranium natural, in yellowcake, at	: mill plant - RNA 🕱				- 0
P Inputs/Outputs: uraniu	m natural, in yello	owcake, at mill plant		0.5	1.23
				•	1.20
Fe ammonium sulphate, as N, Fe chemicals inorganic, at plan Fe chemicals organic, at plant Fe diesel, burned in diesel-el. Fe diesel, burned in diesel-el. Fe thylenediamine, at plant - Fe heavy fuel oil, burned in in. Fo Occupation, dump site Fe sodium chlorate, powder, at fe sodium chlorate, powder, a fe sodium chlorate, powder, a fe sulphuric acid, liquid, at pl. Fe sulphuric acid, liquid, at pl. Fe transformation, from unk. Fe transformation, to dump si Fe transport, freight, rail - REF Fe transport, forry >16t, fleet. Fe tranum mill - US	Ecoinvent flows	Amount Unit 0.9 m kg 0.106 m kg 0.26 m kg 0.315 m kg 176.0 m MJ 0.012 m kg 264.0 m MJ 1.9600000 m 2*a 2.5 m kg 0.026 m kg 0.026 m kg 0.25 m kg 0.026 m kg 0.25 m kg 0.018 m n2 32.0 m t*m 1.36000000 m t*m 1.35E-7 m p 1.05 m kg	Costs/Reven Uncertainty Avoided was Provider lognormal:	Data quality Description   Image: state states	
	P uranium natural, in yellowcake, at P Inputs/Outputs: uraniu Flow Fe ammonia, liquid, at regiona Fe ammonia, liquid, at regiona Fe ammonia, liquid, at regiona Fe chemicals inorganic, at plant Fe chemicals organic, at plant Fe sodium chloride, brine solu Fe sodium chloride, browfer, at plant - RE Fe sodium chloride, browfer, a Fe sodium chloride, browfer, a Fe sodium chloride, brow in Fe tailings, uranium milling - GL Fe transport, lorry >16t, fleet. Fe transport, lorry >16t, fleet. Fe transum atural, at mine	P unputs/Outputs: uranium natural, in yello P Inputs/Outputs: uranium natural, in yello Flow Category Fe ammonia, liquid, at regiona Ecoinvent flows Fe ammonia, liquid, at regiona Ecoinvent flows Fe chemicals inorganic, at plant Ecoinvent flows Fe chemicals organic, at plant Ecoinvent flows Fe diesel, burned in diesel-el Ecoinvent flows Fe desel, burned in diesel-el Ecoinvent flows Fe desel, burned in diesel-el Ecoinvent flows Fe desel, burned in in Ecoinvent flows Fe desey fuel oil, burned in in Ecoinvent flows Fe sodau chlorate, powder, at plant - RER Ecoinvent flows Fe sodium chlorate, powder, a Ecoinvent flows Fe sodium chlorate, form unkn Resource/land Fe transformation, from unkn Resource/land Fe transport, freight, rail - RER Ecoinvent flows Fe transport, freight, rail - RER	Puranium natural, in yellowcake, at mill plant - RNA X     PInputs/Outputs: uranium natural, in yellowcake, at mill plant     Imputs     Imputs     Flow   Category     Amount Unit     Fe ammonia, liquid, at regiona     Ecoinvent flows   0.9 m kg     Ge chemicals inorganic, at plan   Ecoinvent flows   0.16 m kg     Fe chemicals organic, at plant   Ecoinvent flows   0.315 m kg     Fe chemicals organic, at plant   Ecoinvent flows   0.012 m kg     Fe chemicals organic, at plant   Ecoinvent flows   0.012 m kg     Fe chemicals organic, at plant   Ecoinvent flows   0.012 m kg     Fe cheavy fuel oil, burned in in   Ecoinvent flows   0.012 m kg     Fe sodium chlorate, powder, a   Ecoinvent flows   2.5 m kg     Fe sodium chlorate, point - RER   Ecoinvent flows   1.0 m kg     Fe sodium chlorate, brine solu   Ecoinvent flows   0.26 m kg     Fe sodium chlorate, powder, a   Ecoinvent flows   0.26 m kg     Fe sodium hydroxide, 50% in   Ecoinvent flows   0.26 m kg     Fe sodium hydroxide, 50% in   Ecoinvent flows   0.25 m kg     Fe transport	Puranium natural, in yellowcake, at mill plant - RNA ½     P Inputs/Outputs: uranium natural, in yellowcake, at mill plant     Imputs     Imputs     Category   Amount Unit     Category   Amount Unit     Flow   Category     Flow   Ecoinvent flows     0.9   mkg     Inputs   Iognormal:     Inputs   Ecoinvent flows     O.106   mkg     Inputs   Ecoinvent flows     O.26   kg     Inputs   Ecoinvent flows     O.26   kg     Ingonormal:   Ingonormal:     Ingonormal:   Ecoinvent flows     Ingonormal:   Ingonormal:     Ingonormal:   Ecoinvent flows     Ingonormal:   Ingonormal:     Ingonormal:   Ecoinvent flows     Ingonormal:   Ingonormal:     Ingonormal:   Ingonormal:     Ingonormal:   Ingonormal:     Ingonormal:   Ingonormal:     Ingonormal:   Ingonormal:     Ingonormal:   Ingonormal:     Ingon	V   Image: Constraint of the second

## UEVs previously computed are added to the table

Uranium yellow cake production	l			
Item	Units	Quantity	UEV	Emergy (E12 sej)
ammonia, liquid, at regional stor	kg	0.9	4.90E+12	4.41
ammonium sulphate, as N, at re	kg	0.106	6.80E+12	0.72
chemicals inorganic, at plant	kg	0.26	1.00E+12	0.26
chemicals organic, at plant	kg	0.315	1.00E+12	0.32
diesel, burned in diesel-electric §	MJ	176	1.70E+11	29.92
heavy fuel oil, burned in industr	MJ	264	1.73E+11	45.67
sodium bicarbonate	kg	2.5	1.00E+12	2.50
sodium chlorate, powder, at plai	kg	1	1.00E+12	1.00
sodium chloride, brine solution,	kg	2.5	1.00E+12	2.50
sodium hydroxide, 50% in H2C	kg	0.026	1.00E+12	0.03
sulphuric acid, liquid, at plant	kg	35	1.45E+12	50.75
transport, freight, rail	t*km	32	1.00E+11	3.20
transport, lorry >16t, fleet avera	t*km	6.3	2.50E+11	1.58
uranium natural, at mine	kg	1.05	1.81E+13	19.00
Water, unspecified natural origin	m3	1	2.23E+11	0.22
11	kg yellow cał	(e	1.62E+14	162.07

The sum of emergy equals the emergy of the product